

OSM/LUM DECISION SHEET (DSH)

Standard(s) (incl. year)	Subclause(s):	No.	Year
EN 60598-1:2015/A1:2018	9.2	DSH 0906A	2019
Category:			
LITE			
Subject:	Key words:	Developed by	Approved at
Torque for fixing screws of covers	<ul style="list-style-type: none"> - Instructions - Manufacturer - Table 4.1 	OSM/LUM-ETF5	2019 ETICS Plenary Meeting
Question			
<p>What should be done if the necessary torque for tightening screws of covers is more than $\frac{2}{3}$ of the value given in table 4.1? Would it be acceptable to follow the manufacturer instructions?</p>			
Decision			
<p>Yes, follow the manufacturer instructions.</p>			
Explanatory notes			
<p>If the torque test is higher than the specified value according to Table 4.1, the torque test must be carried out accordingly.</p>			